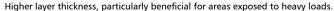


AUTOMOTIVE, GARAGES, CAR PARKS AGRICULTURE **FOODSTUFFS** Custom-built flooring solution — for maximum load capacity KLB KÖTZTAL









Cutting anchoring grooves during the installation of PU-BETON.

## CHEMORESIN PU-BETON

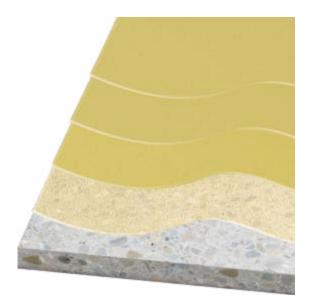
## INDUSTRY / (FOOD) MANUFACTURING AND PRODUCTION

The industrial bakery "Der Beck GmbH" produces baked goods on a daily basis – a demanding environment for a floor covering, which must offer high thermal resistance, mechanical strength, and hygienic properties. Hot, heavy racks coming out of the baking ovens reaching temperatures of up to 200°C subject the floor to significant thermal stress during transport. At the same time, the flooring must be seamless and easy to clean in order to comply with the strict hygiene standards of the food industry.

The robust CHEMORESIN PU-BETON 4006 / 4009 coatings in R11 V4 were selected for this demanding project. The accelerable products were used in different layer thicknesses to suit the specific requirements of each area: PU-BETON 4009 (9 mm) was applied in zones exposed to higher

mechanical stress. Developed for extreme loads, it easily withstands temperature fluctuations of up to 150 °C / 302 °F (dry heat). Even the constant movement of heavy racks on castors causes no wear or damage. The floor can be cleaned using high-pressure cleaners and steam jets, and also offers excellent chemical resistance to detergents and other substances commonly used in food processing.

During substrate preparation, anchoring grooves were milled to create a permanent mechanical bond and to absorb stresses occurring during the curing process. These grooves are specifically provided along edges and transitions to protect the PU-BETON coating from detachment or thermal expansion. This ensures long-term stability and durability under the extreme conditions of this project.



Top sealer CHEMORESIN PU-BETON 4080
Addition of the catalyst CHEMORESIN PU-BETON 4094 KAT

Mortar coating with CHEMORESIN PU-BETON 4006/4009 Scattering with quartz sand KLB-Quarzsand 0.3/0.8 mm

Intermediate and levelling layer
CHEMORESIN PU-BETON 4045 (\*partial areas)

Primer
CHEMORESIN PU-BETON 4051



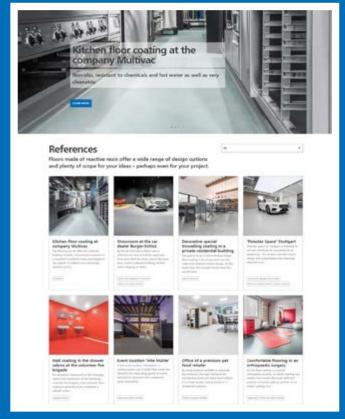




## The systematic approach to great flooring.

You can find more systems and references on our website:





www.klb-koetztal.de/en/systemfinder

www.klb-koetztal.de/en/klb-references

Please note: This Object Insight brochure shows exemplary build-ups for a specific area of application. It does not replace qualified, object-specific advice from KLB for your project. All stated information is based on our experience and technical preparation. We guarantee the correct and proper quality of our products. We do not assume responsibility for the work not carried out by us, since we have no influence on the processing or processing conditions on site. We recommend on-site trials to be conducted in individual cases. In addition, our "General Terms and Conditions" apply.



KLB KÖTZTAL Lacke + Beschichtungen GmbH Günztalstraße 25 89335 Ichenhausen, GERMANY info@klb-koetztal.com

Phone +49 8223 9692-0 +49 8223 9692-100 Fax





Visit us online.









