

KLB-SYSTEM EPOXID

EP 211 ESD

Light-coloured, homogeneously conductive 2-component epoxy resin floor coating for increased demands in ESD areas as well as for personal and explosion protection

Packaging units



Article no.	Packaging	Content (kg)	Units/pallet
AK1297-50	Bucket combo	12.00	30
AK1297-30	Hobbock combo	30.00	12

Product characteristics

Mixing ratio parts by weight	A : B = 5 : 1
Processing time	10 °C / 50 °F : 50 min. 20 °C / 68 °F : 30 min. 30 °C / 86 °F : 20 min.
Processing temperature	Minimum 10 °C / 50 °F (room and floor temperature)
Curing time (accessibility)	10 °C / 50 °F : 24 - 36 hrs. 20 °C / 68 °F : 14 - 18 hrs. 30 °C / 86 °F : 10 - 14 hrs.
Curing	2 - 3 days until mechanical load at 20 °C / 68 °F 7 days until chemical load at 20 °C / 68 °F
Further coatings	After 14 - 18 hours, but after 48 hours at the latest at 20 °C / 68 °F
Consumption	1.5 - 1.8 kg/m ² – Consumption rate must be strictly adhered to!
Layer thickness	1.0 - 1.4 mm
Colours	Approx. RAL 7030, 7032, 7035, 7038, 7040, other colours upon request!
Shelf life	6 months (originally sealed)

Product description

KLB-SYSTEM EPOXID EP 211 ESD is an electrically conductive, pigmented flow coating based on a 2-component epoxy resin for production and storage areas with increased demands to ESD protection. Suitable for personal protection as well as in areas where an explosion protection is required. A homogenous almost layer thickness independent product can be produced in light colours with high-quality aligned conductive technology based on mineral fillers.

The coating is suitable for commercially and industrially used surfaces in production, storage and testing areas with medium stresses. Preferably in ESD areas of electronics and electrical engineering as well as for other areas with environmental protection agency range requirements.

KLB-SYSTEM EPOXID EP 211 ESD complies with the requirements according to DIN EN 61340-5-1 on Human/Shoe/Floor, as well the walking test with maximum charge < 100 V.

Can be used on all areas where static discharge on equipment and persons has to be avoided, preferably in ESD areas of electronics and electrical engineering according to DIN EN 61340-4-1/-4-5 /-5-1/2.

EP 211 ESD offers a very good resistance to mechanical load and to chemicals, e.g. oil, grease, water, salt solutions, and different acids and bases. **EP 211 ESD** is also suitable for slip-resistant scattered coatings. Electrical conductive properties may vary due to the thickness of layers.

EP 211 ESD can be delivered in different colour tones.

Note: due to the conductive adjustment, colour tone irregularities may appear. Observe the consumption quantities, higher layer thicknesses result in increased resistances. Throughout the curing process, a light film may occur on the surface depending on the surrounding conditions. This film can easily be removed with water. In case of ground cooling combined with a high air humidity, condensate formation may appear. This can be prevented by conditioning the air.

The resistance can increase reversibly from a relative air humidity of less than 25 %; humidification can then reduce the electrical resistance.

Area of application

- Especially for production and storage areas in the electronic and electro-technical industry for electrically conductive coatings with increased demands to ESD protection (EPA areas).
- For electrically conductive, commercially used areas with medium mechanical load, e.g. production or storage areas in many economic sectors.

Product features

- Total Solid according to GISCODE (Test method "Deutsche Bauchemie")
 - electrically conductive
 - light, coloured surfaces
 - good resistance range
 - consistent to hydrolysis and saponification
 - for increased demands on ESD protection
 - complies with walking test
 - complies with human-shoe-floor
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Technical data

Viscosity - Component A+B	1100 - 1500	mPas	DIN EN ISO 3219 (23 °C / 73.4 °F)
Solid content	> 99	%	KLB method
Density - Component A+B	1.37	kg/l	DIN EN ISO 2811-2 (20 °C / 68 °F)
Weight loss	0.3	weight-%	after 28 days
Water absorption	< 0.2	weight-%	DIN 53495
Bending tensile strength	35	N/mm ²	DIN EN 196/1
Compressive strength	55	N/mm ²	DIN EN 196/1
Shore-hardness D	76	-	DIN 53505 (after 7 days)
Abrasion (Taber Abraser)	45	mg	ASTM D4060 (CS10/1000)
Electrical resistance to ground	(combined with EP 799 Ableitgrund) <10 ⁶	Ohm	DIN EN 61340-5-1
Walking Body Model	< 100	V	DIN EN 61340-5-1
Person/footwear/flooring system	< 10 ⁹	Ohm	DIN EN 61340-5-1

The values established in tests are average values. Deviations from the product specification may occur.

Included in systems

- [System F2 KLB CONDUCTIVE EP ESD Standard](#)

Please visit our website to get more information about our KLB systems: www.klb-koetzal.com

Tests

External test certificates are available:

- Classification of the fire behavior according to DIN EN 13501-01:2010-01: B_{fl}-s1.
- Slip-resistance grade R9 possible, according to DIN 51130 and BGR 181.
- Paint wetting disorders according to PV 3.10.7. (VW test)
- Product is compliant with DIN EN 13813: 2003-01

Note:

Please ask for the tested system build-up!

Build-up of coats

- Test and prepare the substrate according to the demand, e.g. with shot-blasting.
- Apply a base coat using e.g. **EP 50**, consumption approx. 0.250 - 0.350 kg/m² or other recommended base coats.
- Apply a scratch coat with **EP 50** and mixed sand **KLB-Mischsand 2/1**. Mixing ratio 1.0 : 0.5 up to 0.8 parts by weight. Make sure that by applying the scratch coat, a smooth surface is achieved without any depth of roughness.
- Glue copper bands for discharge in an imagined grid-pattern in place into the room – every 6 - 8 m, up to 1 - 2 m. Earth connection by an electrician based on VDE regulations.
- Apply a cross-conductive coating with **EP 799 Ableitgrund**, consumption approx. 0.100 - 0.140 kg/m².
- Alternatively to the two layers of scratch coat and **EP 799 Ableitgrund**, the dissipative and cross-conductible scratch coat **EP 77 Spachtel-Leitschicht** can be applied with a surface spatula, a trowel or a hard rubber squeegee onto the primer loosely scattered with quartz sand 0.1/0.5 mm to produce an even surface. Consumption approx. 0.6 - 0.8 kg/m².

- Apply the coating **EP 211 ESD** with a notched trowel such as **Toothed blade S6** or Pajarito TKB-S2, consumption approx. 1.5 - 1.8 kg/m². Do not exceed the consumption quantities!
- Optional: applying the light-resistant sealer **PU 813 EL+/ESD** or **PU 813 EL+/ESD-R10** is possible. Consumption approx. 0.180 - 0.22 kg/m².

Substrate

The substrate to be coated must be even, dry, free of dust, sufficiently resistant to tension and compression as well as be free from weakly-bonded components or surfaces. Materials impairing adhesion such as grease, oil and paint residues should be removed with suitable measures. Observe the information issued by the trade associations, e.g. the most recent versions of BEB worksheets KH-0/U and KH-0/S as well as the notes provided in the product information for the recommended base coats, like **EP 50**, **EP 51 RAPID S** and **EP 52 Spezialgrund**. The substrates to be coated should be prepared mechanically, preferably by shot blasting. The prepared area must be saturated, pore-free and primed carefully. It is often difficult to judge the necessary pore-free condition of substrates. It is therefore recommended that a scratch coat be applied to smooth the surface. Conductive coatings must be applied in the required thickness, it is thus mandatory to prepare the substrate thoroughly and to have a sufficiently flat substrate already after the scratch coat. If the substrate has not been primed to be pore-free, bubbles and pores can develop in the coating due to air rising from the substrate. Existing unevenness may become visible on the surface. If in doubt, we recommend processing a sample area.

Mixing

Combo-packaging will be supplied in the correctly measured mixing ratio. The package of Component A has sufficient volume to contain the entire packaging unit. Empty all of the hardener compound B into the resin. Blend with a slow speed mixer (200 - 400 r/pm) for at least 2 - 3 minutes until a homogeneous, streak-free compound forms. To prevent mixing errors, empty ("repot") the resin/hardener mixture into a clean container and mix it once again briefly.

Processing

Process the material immediately after mixing and spread it over the prepared surface with a toothed trowel (e.g. **Toothed blade S6** or Pajarito TKB-S2) in a uniform layer. The notched trowel is to be guided in such a way that an even surface consumption is achieved. The layer thicknesses must be checked and worn tooth strips must be replaced at an early stage. The product is adjusted for optimum deaeration, however, rolling with a spiked roller is recommended to improve the wetting of the substrate, to optimise levelling and to remove remaining air bubbles. This should be carried out time-delayed after approx. 15 - 20 minutes. In order to work seamlessly, always work "fresh-in-fresh" and define work areas before starting.

Floor and air temperature must not fall below 10 °C / 50 °F and humidity should not be below 30% and above 75%. The difference in floor and room temperature must remain less than 3 °C / 5.4 °F so as not to impede the curing process. If a dew-point situation arises, regular curing will not be possible with hardening problems and spotting to occur. Exposure to water should be avoided during the first 7 days. The specified hardening times apply for 20 °C / 68 °F; temperatures below this require longer processing and curing times, while higher temperatures require shorter times. If working conditions are not complied with, the technical properties of the end product may deviate from those specified (surface and load capacity).

Special remarks: coloured products should always belong to the same batch and be used on the same surface, as slight colour deviations in different batches cannot be excluded due to the raw material. The batch number is indicated on the container labels. For certain colour shades - especially white, yellow and orange or pastel light shades - the recommended layer thicknesses must be observed to ensure opacity. Colour changes, loss of gloss or yellowing may occur with certain light and weather influences and with prolonged and intensive use.

Cleaning

To remove fresh contamination and to clean tools, use **VR 24** or **VR 33** immediately. Hardened material can only be removed mechanically.

Separate cleaning and care recommendations are available for cleaning floors produced with KLB coatings and sealers.

Storage

Store in dry and at frost-free conditions. Ideal storage temperature is between 10 °C - 20 °C / 50 °F - 68 °F. Bring to a suitable processing temperature before application. Tightly re-seal opened packages and use up the content as soon as possible.

Special remarks

Please note the special cleansing recommendations for electrically conductive coatings. The specified conductivity values are valid within 30 - 90 % of relative humidity. Apply the product at 30 to 75 % of relative humidity. To prevent wear and tear, suitable chair castors or floor protection mats must be used with swivel chairs/ office swivel chairs or other wheeled furniture. The product is regulated by the German Ordinance on Hazardous Substances (GefStoffV), the German Ordinance on Industrial Safety and Health (BetrSichV), and transport regulations for hazardous goods. The necessary information is contained in the DIN Safety Data Sheet. Observe all identification information on the container label!

GISCODE: RE30

Indication of VOC-content:

(EG-Regulation 2004/42) Maximum Permissible Value 500 g/l (2010,II,j/lb): Ready-for-use product contains < 500 g/l VOC.

CE marking

	
KLB Kötztal Lacke + Beschichtungen GmbH Günztalstraße 25 FRG-89335 Ichenhausen	
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EP211ESD-V1-022013	
DIN EN 13813:2003-01	
Synthetic resin screed mortar DIN EN 13813: SR-B1.5-AR0.5-IR10	
Fire behaviour	B ₁ -s1
Emission of corrosive substances	SR
Wear resistance BCA	AR 0.5
Adhesive tensile strength	B 1.5
Impact resistance	IR 10



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All stated information is based on our experience and technical preparation. We guarantee the correct and proper quality of our products. We do not assume any responsibility for the work not carried out by us, since we have no influence on the processing or processing conditions. We recommend on-site trials to be conducted. With appearance of this new KLB product information, all prior information loses validity. The updated version is available on our website www.klb-koetztal.com. In addition, our "General Terms and Conditions" apply.