

KLB-SYSTEM AC-Härterpulver

Reactive hardener component for curing PMMA resins

Packaging units

Article no.	Packaging	Content (kg)	Units/pallet
MA9999-96	Can	0.40 kg	240
MA9999-70	Cardboard box	5.00 kg	48
MA9999-25	Cardboard box	25.00 kg	24

Product description

KLB-SYSTEM AC-Härterpulver is used to cure acrylic resins. To achieve excellent results, the additive quantities recommended for the resins must be respected.

Product features

- cures at low temperatures
- short curing times

Mixing

The addition of hardener compound varies from one acrylic resin to another. At higher temperatures, the amount of hardener should be reduced to a minimum, at low temperatures it should be increased up to the maximum amount of hardener. The average quantity indicated is recommended for room temperature. The amount of hardener specified must always be adhered to since amounts that are too small lead to hardener defects and amounts that are too large lead to discolouration. When mixing, add the hardener compound to the base component and mix thoroughly with a machine. Mix for at least 30 - 60 seconds and then check that the hardener compound has dissolved completely. The resin mixed with the hardener compound is then added to the respective aggregate and blended till homogeneous.

Special remarks

Acrylic resins are sometimes supplied without hardener compound. If necessary, please order the recommended amount of hardener!



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