

KLB-SYSTEM

AC-ADD 25

Additive for PMMA primers to optimise the adhesion on non-absorbent substrates and ceramic coverings

Packaging units

Article no.	Packaging	Content (kg)	Units/pallet
MA0038-90	Bottle	1.00 kg	240
MA0038-70	Canister	10.00 kg	50

Product characteristics

Shelf life	12 months (originally sealed)
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Product description

For priming non-absorbent or low-absorbent substrates, e.g. metal or tiles, we recommend adding **KLB-SYSTEM AC-ADD 25** into **KLB-SYSTEM ACRYL AC 20** to increase the adhesion. **KLB-SYSTEM AC-ADD 25** is supplied in adapted packaging sizes.

Product features

- cures at low temperatures
- very high adhesion

Mixing

For priming non-absorbent or low-absorbent substrates, e.g. metal or tiles, we recommend adding 10% by weight of the additive **KLB-SYSTEM AC-ADD 25** into the primer **KLB-SYSTEM ACRYL AC 20**. Be aware that mistakes in the dosage may cause loss of adhesion or hardening problems. **KLB-SYSTEM AC-ADD 25** is supplied in adapted sizes to fit common packaging units. PMMA resins to which the additive has been added are not storage-stable. Therefore, always add the additive directly before processing.

Add KLB-SYSTEM AC-ADD 25 to the acrylic resin before the hardener. Blend thoroughly with a slow speed mixer. Then the hardener powder is added.

Storage

Store in dry and if possible, at frost-free conditions. Ideal storage temperature is 10 - 20 °C / 50 - 68 °F. Bring to a suitable processing temperature before application. Tightly re-seal opened packages and use up the content as soon as possible.

Special remarks

The product is regulated by the German Ordinance on Hazardous Substances (GefStoffV), the German Ordinance on Industrial Safety and Health (BetrSichV), and transport regulations for hazardous goods. The necessary information is contained in the DIN Safety Data Sheet. Observe all identification information on the container label!



Please consider the latest version of this product information on our website.

All stated information is based on our experience and technical preparation. We guarantee the correct and proper quality of our products. We do not assume any responsibility for the work not carried out by us, since we have no influence on the processing or processing conditions. We recommend on-site trials to be conducted in individual cases. With the publication of this new KLB product information, all prior information loses validity. The latest version is available electronically on our website www.klb-koetztal.com. In addition, our "General Terms and Conditions" apply.