

KLB-SYSTEM ACRYL ADD 27

Additive for optimizing the adhesion on non-absorbent substrates and ceramic coverings

Packaging units

Article no.	Packaging	Content (kg)	Units/pallet
MA0005-98	Bottle	0.10	240
MA0005-97	Bottle	0.25	240

Product characteristics

Shelf life	12 months (originally sealed)
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Product description

For priming non-absorbent or low-absorbent substrates, e.g. metal or tile, we recommend to increase adhesion by adding the additive **KLB-SYSTEM ACRYL ADD 27** into **KLB-SYSTEM ACRYL AC 20**. **KLB-SYSTEM ACRYL ADD 27** is supplied in adapted packaging sizes.

Product features

- cures at low temperatures
- very high adhesion

Mixing

For priming non-absorbent or low-absorbent substrates, e.g. metal or tile, we recommend to increase adhesion by adding 1 % by weight of the additive **KLB-SYSTEM ACRYL ADD 27** into the primer **KLB-SYSTEM ACRYL AC 20**. Be aware that mistakes in the dosage may cause problems with adhesion and hardening. **KLB-SYSTEM ACRYL ADD 27** is supplied in adapted packaging sizes. PMMA resins to which the additive has been added are not storage stable. Therefore, always add the additive directly before processing.

Add KLB-SYSTEM ACRYL ADD 27 to the acrylic resin before the hardener. Blend thoroughly with a slow speed mixer. Then the hardener powder is added.

Storage

Store in dry and at frost-free conditions. Ideal storage temperature is 10 - 20 °C / 50 - 68 °F. Bring to a suitable processing temperature before application. Tightly re-seal opened packages and use up the content as soon as possible.

Special remarks

The product is regulated by the German Ordinance on Hazardous Substances (GefStoffV), the German Ordinance on Industrial Safety and Health (BetrSichV), and transport regulations for hazardous goods. The necessary information is contained in the DIN Safety Data Sheet. Observe all identification information on the container label!



Please consider the latest version of this product information on our website.

All stated information is based on our experience and technical preparation. We guarantee the correct and proper quality of our products. We do not assume any responsibility for the work not carried out by us, since we have no influence on the processing or processing conditions. We recommend on-site trials to be conducted. With appearance of this new KLB product information, all prior information loses validity. The updated version is available on our website www.klb-koetzal.com. In addition, our "General Terms and Conditions" apply.
